

Sloppy Joes with Dollar Sized Buns
20 - Four Person Meals

PRINT *Enlarged Assembly Directions on pages 3 & 4 and
Other Meal Recipes, Assembly Directions, Assembly Layouts*

This recipe is 20 times the original recipe on page 5.

Sloppy Joes Food Items Shopping List:

- 30 lbs. Hamburger
- About 16 Medium Onions or 6.5 lbs.
- 25 – 15 oz. cans Original Hunt's Manwich Sloppy Joe
- 80 Dollar Size Buns (Tip: Purchase and package extra buns to have separately in the freezer for individuals to take more buns to accompany meal if need exists.)

Sloppy Joes Packaging Items Shopping List:

- 20 foil Pans with lids (have more on hand)
- 20 Jumbo 2 gallon Freezer Zip lock bags - for meals (have more one hand)
- 20 one quart freezer Ziploc bags (have more on hand especially if purchasing extra buns to have on hand in the freezer)
- Labels - 2 sheets of 10 per page for a total of 20 Sloppy Joes Labels (have more on hand)
- Labels - 2 sheets of 10 per page for a total of 20 Dollar Sized Buns Labels (have more on hand especially if purchasing extra buns)
- Labels - 2 sheets of 10 per page for a total of 20 Meal Labels (have more on hand)
- 20 Prayer Cards (have more on hand)
- 20 Reply Cards (have more on hand)

Sloppy Joes Utensils Needed:

Preparation:

- Good knife for chopping onions
- Cutting board for chopping onions
- Large flat pans for browning hamburger in convection oven
- Metal spatula to break up hamburger
- Can opener for cans of Sloppy Joe mix
- Rubber spatula for scrapping out Sloppy Joe cans

- Large spoon for mixing browned hamburger and Sloppy Joe mix
- 2 Large bowls

Assembly:

- 1 cup measuring cups
- Disinfecting Wipe
- Disposable Gloves
- Tape
- Scissors

Sloppy Joes Kitchen Prep:

- Meat Prep
 - Chop Onions.
 - Brown Hamburger with Onion. (Tip: Cook the beef and onions on 3-4 extra-large flat cookie sheets in oven or convection oven. Stir frequently breaking up beef into smaller pieces while it browns to prevent burning. We use a convection oven set to 350 degrees.)
 - Drain Meat Juice and Fat.
 - Transfer browned meat and onions to 2 large bowls
- Sloppy Joe Final Prep
 - Add Manwich sauce proportionately to browned meat and onions.
 - Stir to completely mix with browned hamburger.

Sloppy Joes Assembly:

1. Fill pan with 4 cups Sloppy Joe mixture.
2. Add lid making sure edges of pan are clean
3. Apply Sloppy Joes Label.

Dollar Sized Buns Assembly:

1. Apply Dollar Sized Buns Label to bag.
2. Place four dollar sized buns in a one Quart Freezer Ziploc bag.
3. Take air out of bag before sealing.

Sloppy Joe

1. Fill pan with 4 cups Sloppy Joe mixture

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2. Add lid making sure edges of pan are clean

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3. Apply Sloppy Joes Label

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Dollar Sized Buns

1. Apply Dollar Sized Buns Label to bag.



2. Place 4 dollar sized buns in each Quart Ziploc bag.



3. Squeeze out air before sealing bag.



Original Recipe - Sloppy Joes - yields 4 servings

Ingredients

- 1 1/2 lb. uncooked Hamburger
- 1 Medium Onion
- 1 – 15 oz. can Original Hunt's Manwich Sloppy Joe Sauce
- 4 Hamburger buns

Directions

1. Chop Onion.
2. Brown Hamburger with Onion. Drain Juice and Fat.
3. Add Manwich sauce.
4. Stir to completely mix with browned hamburger.
5. Heat through.